

## **ABSTRACT OF THE DISCLOSURE**

A rotary fluid pressure device (11) having a housing (13,31), inlet and outlet ports (21,23), a gerotor gear set (15), a valve member (51) and an input-output shaft (49). A seal assembly (73) is disposed radially between the shaft (49) and the housing (31). The seal assembly comprises, in the order of leakage flow from a case drain region (63), a high pressure shaft seal (77), an annular chamber (71) in which is disposed a rigid back-up member (79;91) for the seal (77), a drain passage (81) communicating from the annular chamber (71) to a case drain port (47), and a low pressure shaft seal (83). The back-up member (79;91) may cooperate with either the housing (31) or the seal (77) or the input-output shaft (49) to define fluid passage means (87,89;93,95), so that any leakage flow past the high pressure shaft seal (77) flows through the drain passage (81) to the case drain port (47).